

Flows

So many other ways I flow my glass.....be sure to check out 96 frits from Valcox.com. They are intense and flow well. They do contain lead so for food use you need to cap them with clear sheet after the flow. Powder does not do the job. If you are slumping and could be ever used for food be safe for you and your customers!.



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Here is a chart of the weights for the 6", 8" and 10" hearts in my glass stack flows. Hope this helps!!

10" heart -

2 different weights..... I make them slightly thicker for wall hangings

wall 10" - 1216 grams or 42 oz
to slump - 1178 grams or 41.5 oz

8" - 651 grams or 23 oz

6" - 435 grams or 15 1/2 oz

also especially in the 10" heart.....this is a large stack of glass so slow down on the way up.

My schedule for the 10"

250/1520/60 (90 if your kiln runs cool) you will know after the first one.

9999/to your anneal 2 hrs

100/700 off

My schedule for the 6" and 8" hearts

350/1520 60 min

9999/anneal/2hrs

100/700/0

If you have both sizes in the kiln use the slower schedule.